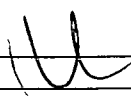
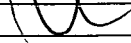


Date: Friday, 28/09/2007 12:12:14 PM
 User: Linda Lacelle

Process Sheet



| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : D412-705-015 |
| Job Number : 34912 | |
| Estimate Number : 12544 | |
| P.O. Number : N/A | Part Number : D412705015 |
| This Issue : 28/09/2007 S.O. No. : N/A | Drawing Number : PRELIM/ECN 1040P |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : SMALL / MED FAB | Drawing Revision : B |
| Previous Run : 34505 | Material : N/A |
| Written By :  | Due Date : 05/10/2007 Qty: 2 Um: Each |
| Checked & Approved By :  | |
| Comment : Est Rev:B Removed Manufacturing 06-10-03 JLM | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: Photocopy bluefile & type labels per PPP D412-705-015 CHG002

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STK;

2 X D412-705-015 B 33402

SB

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 REMOVE FROM KITS:

1 X D3256-041 B 33475 3x

SD

7/10/3

| | | |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 PICK PACKING KIT:

| | | |
|-----|--------|--------|
| 5.0 | D32563 | Gasket |
|-----|--------|--------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Gasket

7/10/450

1334618

Date: Friday, 28/09/2007 12:12:14 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D412-705-015

Job Number: 34912

Part Number: D412705015

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D32561

Panel



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Access Panel Assembly

Batch: 34908

SD

7.0

AN3C3A

Bolt



Comment: Qty.: 22.0000 Each(s)/Unit Total: 44.0000 Each(s)

Bolt

M102 339

SD

8.0

AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

BOLT

Batch: M105143

SD

9.0

MS932109

Washer



Comment: Qty.: 25.0000 Each(s)/Unit Total: 50.0000 Each(s)

Washer

Batch: M102 383

M18575 2x 25

SD

10.0

MS20427M33

Rivet



Comment: Qty.: 44.0000 Each(s)/Unit Total: 88.0000 Each(s)

Rivet

Batch: M102 328

M1101840SD 2x 44

SD

11.0

MS21060L3K

Nut Plate



Comment: Qty.: 22.0000 Each(s)/Unit Total: 44.0000 Each(s)

Nut Plate

Batch: M18 575

7/10/13

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SD 2/10/04

Date: Friday, 28/09/2007 12:12:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D412-705-015

Job Number: 34912

Part Number: D412705015

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-705-015

CHG

003 per store

Rev B 31/10/04 Sg

(2x)

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.10.04

(2)

Job Completion



U 07.10.04

POSITIVE RECALL

EFFECTIVE 07.10.01 AUTH U

RELEASED 10/07 DATE 07.10.04